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Media Contact:

Rusty Keller
541-899-4800
rusty.keller@globalcache.com

2PartsFusion/Harris Coltrain
512-533-6267
hcoltrain@2partsfusion.com

Global Caché and 2PartsFusion Form Alliance
Combination of Hardware and Software Products Provides Solution

Jacksonville, OR and Louisville, KY– November 23, 2005 – Global Caché, the award-winning manufacturer of IP-enabling products, and 2PartsFusion, the manufacturer of leading-edge digital media servers, announced today they have signed an agreement that provides the framework for them to work together in marketing and product compatibility.

Global Caché's GC-100 Network Adapter allows common household devices to be connected to a network and controlled via network-based software. In addition, Global Caché provides products for IR, provides storage capacity for media such as photos, music, and data, the ability to record live TV and online music, play video games, and more.

“Not only are our products compatible with 2PartsFusion, we have software partners in common with them, as well,” said Robin Ford, Global Caché’s VP of Business Development. “Our software partners’ products sit on the 2PartsFusion hardware to automate and control common household devices. By combining the automation software, the 2PartsFusion media servers and their functionality, with our connectivity products, you end up with a very comprehensive, whole house solution. This is another perfect example of how products based on open standards can provide an economical, yet powerful system.”

“We’re always looking for ways to leverage our standards-based media servers and offer the best solutions possible to our customers,” said Harris Coltrain, 2PartsFusion’s VP of Sales and Operations. “Partnering with Global Caché expands our customer’s ability to connect previously unconnected devices to a network so that they can be controlled by our servers, and allows for whole house distribution of services at a very economical price.”

About Global Caché, Inc.

Global Caché is dedicated to producing state-of-the-art products that enable technology in homes and businesses. Our award-winning GC-100 Network Adapter provides the means for PC-based automation and management software to access, control, and deliver services in a networked home or business to diverse and previously unconnected devices and appliances. In addition, Global Caché provides an IR learner, winner of the prestigious CEPro Product of the Year award for IP-enabling, receivers, sensors, and other connectivity products. Global Caché sells through distributors, VARs, and OEMs. For more information on Global Caché and our products and services, visit online at www.globalcache.com or call us at 541-899-4800.

About 2PartsFusion

We provide consumers with an eclectic set of alternative choices to traditional home theater and entertainment. As a leader in the digital living room, 2partsfusion Digital Media Servers are designed with best-of-breed hardware and software to provide our clientele with an immediate new and innovative digital experience. 2partsfusion is a pioneer in the digital living room, and continues to drive the market by leveraging technology with innovative, next-generation products. Moreover, 2partsfusion actively explores new technology advances into this area and works closely with numerous vendors to ensure that its Digital Media Servers are always on the cutting edge. For information on 2PartsFusion and our products, visit online at www.2partsfusion.com or call us at 502-515-8744.